

SPECIFICATIONS

ACCOLADE

Specifications for the 160 Series Chair: Legs: 14-gauge tubular steel swaged to 5/8". Frame: bright nickel-chromed steel. Shell: injection-molded one-piece heavy-duty high-density polyethylene with integral heavy-duty support ribs. Glides: swivel designed self-leveling, rubber-cushioned nylon-base. Heights: 14", 16", 18" and XXL 20". Options: Powder coated frame, steel-base glides.

Specifications for the 1600 Series Star-Base Chair: Frame: Heavy 14-gauge continuous tubular steel MIG welded to two 3" X 8 1/2" 12-gauge plates which are MIG welded to the extra-heavy-duty 12-gauge seat support plate. All frame parts have a powder-coated black finish. Swivel pneumatic lift mechanism adjusts the seat height from 15" to 20" on the 160 series and 20" to 28" on the 160L series. The 160L incorporates an adjustable height chrome plated foot-ring. Shell: injection-molded one-piece heavy-duty high-density polyethylene with integral heavy-duty support ribs attached to the frame with heavy-duty, self-tapping screws — no exposed hardware on the surface. Base: Black star base is five-spoke, high strength polymer with five dual two-inch hooded swivel casters.

Specifications for the 1600 Series Open Front Study Desk: Frame: Self-supporting — 1 1/4" 16-gauge tubular chromed steel cross-braced and MIG welded to the U-shaped upper legs. Leg inserts: threaded 16-gauge tubular swaged chromed steel with dual, high quality 3/4" x 1/4" bolt attachments. Adjustable in height from 22" to 29" in one inch increments. Book box: Lightly grained heavy-duty linear polyethylene with integral support ribs, molded reinforced edges and molded pencil recess. Top: Melamine Resin 18" x 24" solid plastic or NEMA-approved high-density 18"x24" fiberboard with high-pressure woodgrain and plastic laminate surface with a non-porous hardened urethane edging. Glides: One adjustable and three swivel designed self-leveling, rubber-cushioned, nylon-base. Options: Platinum powder coated upper frame, steel-base glides.

Specifications for the 6600 Series Combo: Frame: Self-supporting 1 1/4" 14-gauge tubular nickel-chromed steel cross-braced and MIG welded to 16-gauge steel tubing rear legs swaged to 5/8". Shell: injection-molded one-piece heavy-duty high-density polyethylene with integral heavy-duty support ribs. Top: Contoured Melamine Resin 18"x 24" solid plastic or contoured NEMA-approved high-density 18"x24" fiberboard with high-pressure woodgrain plastic laminate surface. Glides: swivel designed self-leveling, rubber-cushioned nylon-base. Options: Platinum powder coated frame, book basket can be deleted, steel-base glides.

OTHER PRODUCTS

Specifications for the 110 AND 110L Series: Frame: Heavy 16-gauge continuous tubular steel MIG welded to two 3" X 8 1/2" 12-gauge plates which are MIG welded to the extra-heavy-duty 12-gauge seat support plate. Body: injection-molded one-piece heavy-duty high-density polyethylene with integral heavy-duty support ribs and light grain surface. Molded slots accommodate the twin back-support tubing. This design allows no exposed surface hardware and adds strength and durability. Black star base is five-spoke, high strength polymer with five dual two-inch hooded swivel casters. Options: seat and back pads

Specifications for the 120 Series: Legs: 16-gauge tubular 1" swaged steel. Back Supports: twin 16-gauge steel. Frame: bright nickel-chromed steel. Body: injection-molded one-piece heavy-duty high-density polyethylene with integral heavy-duty support ribs. Glides: swivel designed self-leveling, rubber-cushioned nylon-base. Heights & Options: 17 1/2"- sled base (extra heavy 14-gauge), armrests, swivel casters, steel-base glides, upholstered seat and back pads (gray is standard), book basket - 15 1/2" & 13 1/2" - sled base (extra heavy 14-gauge), book basket - 11 1/2", 10 1/2", 9 1/2"

Specifications for the 130 and 140 Series: Legs: 16-gauge 1" tubular swaged steel. Back Supports: twin, 14-gauge tubular steel (16-gauge on 140 Series). Welds: MIG - Seat & Back: heavy-duty, high-density polyethylene. Frame: bright nickel-chromed steel. Glides: swivel designed self-leveling, rubber-cushioned nylon-base. Heights & Options: 17 1/2" - sled base (extra heavy 14-gauge), band pitch, armrest, swivel casters, steel-base glides, book basket - 15 1/2" & 13 1/2" - sled base (extra heavy 14-gauge), book basket - 11 1/2"

Specifications for the 150 Series: Legs: 16-gauge 1" tubular swaged steel. Back Supports: continuous-tube, twin 14-gauge steel. Welds: MIG - Seat & Back: 3/8" Melamine Resin solid-plastic. Frame: bright nickel-chromed steel. Glides: swivel designed self-leveling, rubber-cushioned nylon-base. Heights & Options: 17 1/2" - sled base (extra heavy 14 gauge), band pitch, armrest, swivel casters, steel-base glides, book basket - 15 1/2" x 13 1/2" - sled base (extra heavy 14-gauge), book basket - 11 1/2"

Specifications for the 180 Series: Legs: 16-gauge, tubular swaged steel. Back Supports: continuous-tube, twin 14-gauge steel on 17 1/2" & 15 1/2" — 16-gauge steel on 13 1/2" & 12 1/2". Welds: MIG - Seat & Back: 5/8" Melamine Resin solid-plastic. Frame: bright nickel-chromed steel. Glides: swivel designed self-leveling, rubber-cushioned nylon-base. Heights & Options: 17 1/2"- sled base (extra heavy 14-gauge), band pitch, steel-base glides, armrests, swivel casters, book basket

Specifications for the 190 AND 190L Series: Frame: Heavy 14-gauge continuous tubular steel MIG welded to two 3" X 8 1/2" 12-gauge plates which are MIG welded to the extra-heavy-duty 12-gauge seat support plate. All frame parts have a powder-coated black finish. Swivel pneumatic lift mechanism adjusts the seat height from 15" to 20" on the 190 series and 20" to 28" on the 190L series. The 190L incorporates an adjustable height chrome plated foot-ring. Seat & Back: Saddle and posture contoured 5/8" Melamine Resin solid-plastic attached to the frame with heavy-duty, self-tapping screws — no exposed hardware on the surface. High-impact spacers are located between the metal tubing and the solid-plastic back for shock absorbency. Base: Black star base is five-spoke, high strength polymer with five dual two-inch hooded swivel casters. Options: Bell glides.

Specifications for the 300 Series: Frame: Heavy 1 1/8" 16-gauge steel tubing legs swaged to 5/8". For maximum support and unit integrity, legs are MIG welded to an extra-heavy-duty 11-gauge flat 8 1/2" square, steel mounting plate positioned under the seat. A 16-gauge tubular-steel foot-ring, positioned for comfort and stability, surround the legs for additional strength. All parts have a bright nickel-chromed finish. Seat: 12 3/4" diameter, 5/8" thick Melamine Resin solid-plastic attached with four self-tapping screws through the steel mounting plate and into the underside of the solid-plastic. Heights: 18", 24", 30", 18-24" adjustable, 24-30" adjustable. Glides: Four, adjustable one-inch minimum diameter hard-carbon-steel chrome-plated rubber-cushioned silent swivels nylon-base type with a flat bottom.

Specifications for the 780 Series: Frame: 1 1/4" 14-gauge unitized frame with 1 1/4" 16-gauge back legs. Back Supports: continuous-tube, twin 14-gauge steel. Storage Compartment: embossed 20-gauge steel with rolled edges 22" X 16 3/4" X 4 1/2". Welds: MIG. Top: 18" X 24" Melamine Resin solid-plastic or NEMA-approved high-density fiberboard with high-pressure woodgrain plastic laminate surface. Glides: swivel designed self-leveling, rubber-cushioned nylon-base. Heights: 17 1/2", 15 1/2" Options: steel-base glides

Specifications for the 950 and 980 Series: Frame: 1 1/4" 14-gauge unitized frame with 1 1/4" 16-gauge back legs. Back Supports: continuous-tube, twin 14-gauge steel. Storage Compartment: 20-gauge embossed steel with rolled edges 21 1/2" X 16" X 4". Lift Lid: one full-length piano hinge, two spring hinges, two rubber bumper cushions. Welds: MIG - Top: 18" X 24" Melamine Resin solid-plastic or NEMA-approved high-density fiberboard with high-pressure wood-

grain plastic laminate surface. Glides: swivel designed self-leveling, rubber-cushioned nylon-base. Heights: 17 1/2", 15 1/2" Options: sled base of 1 1/4" tubing, steel-base glides.

Specifications for the 1560 Series: Frame: 1 1/4" 16-gauge tubular steel with 16-gauge tubular steel cross-bracing. Leg Inserts: 1 1/16" 16-gauge tubular threaded nickel-chromed swaged steel with dual, high-quality 3/4" X 1/4" bolt attachments. Modesty Panel: 20-gauge high-carbon steel. Book box: dual-level 15" X 11" X 16" one-piece, formed 20-gauge steel with recessed pencil groove. Top: NEMA-approved high-density fiberboard with high-pressure woodgrain plastic laminate surface. Glides: one adjustable and three swivel designed self-leveling, rubber-cushioned nylon-base. Options: 20" X 36 1/2" X 5/8" Melamine Resin solid-plastic top, steel-base glides

Specifications for the 2100 Series: Frame: Legs are formed of 1 1/4" diameter 16-gauge tubular steel. A 1 1/4" diameter 16-gauge steel tube is used as a crossbrace and support for the writing surface. This tube is MIG welded to the U-shaped upper legs forming a self-supporting frame. Lower legs inserts are 1 1/16" 16-gauge tubular steel with two 3/4" X 1/4" bolt attachments for greater safety and positive height adjustment. A 16-gauge tubular-steel U-brace joins all four legs on three sides to fully unitize the desk frame for added strength. The entire steel frame (upper frame and inserts) is bright nickel chrome plated for extra durable performance and long-lasting good looks. Clearances: 30" wide, 20" deep and adjustable in height from 31" to 34" in one-inch increments. Top: 20" X 36 1/2" Melamine Resin solid-plastic 5/8" thick. Glides: Glides: one-inch minimum diameter hard-carbon-steel chrome-plated rubber-cushioned silent swivels- nylon-base type with a flat bottom. One adjustable glide per unit for ease of leveling. Options: Steel-base glides Table Top Construction Thermofused melamine laminate and phenolic backing sheet. Decorative laminate conforms to all relevant NEMA and ANSI standards. Edges are safety protected by bull-nose vinyl T-mold, locked securely in place utilizing concealed staples. Overall thickness of top is approximately 1 1/4". Frame Construction Pedestal T-leg formed of 3/4" X 2" 16-gauge rectangular steel. Threaded plated inserts of 16-gauge rectangular steel forming a "T" design adjustable from 22" to 30" in one-inch increments. The ends of the T-legs are capped for a finely finished appearance. Two (2) 1/4" X 3/4" bolts per leg secure the upper leg to the threaded inserts for extra strong adjustment security. Pedestal legs come with a 3/4" X 2" rectangular stretcher support bar as standard between the two pedestal legs for warpage prevention.

Specifications for the 2200 Series: Frame: Formed of 1" diameter 16 gauge tubular steel. Cross bracing of 14 gauge steel brackets are MIG welded to the U-shaped upper legs forming a self supporting frame. Upper frame legs run side-to-side to strengthen the support for the book box. Lower adjustable leg inserts are 7/8" tubular steel with strength, security and stability at each height adjustment. Adjustable from 22" to 29" in one inch increments. Entire frame is nickel chrome plated for long life and ease of cleaning. Book box: One piece molded polyethylene book box measuring 21" X 16" X 4-1/2" with molded pencil tray. Molded with heavy duty ribs for high strength and flex resistance. TOP: Work surface to be made of 5/8" solid plastic consisting of wood flour and Melamine resin with binder component to assure a hard, smooth, stain resistant surface or, 5/8" fiberboard 47 lb. core with NEMA approved high density, high pressure plastic laminate surface and a phenolic backer sheet. Top size: 18" X 24" Glides: To be 5/8" outside gripping, silent, rubber cushioned, swivel of self-leveling 1" minimum diameter hard carbon steel – nylon-base type, with a flat bottom and chrome plated finish. One (1) adjustable glide per unit for ease of leveling.

Specifications for the 2400 Series: Frame: self-supporting — 1 1/4" 16-gauge, tubular chromed-steel MIG welded to the ClearView Compartment. Leg Inserts: threaded, 1 1/16" 16-gauge tubular swaged chromed-steel with dual high-quality 3/4" X 1/4" bolt attachments. ClearView Compartment: 20" X 14" X 4 1/2", nickel-chromed 5/16" solid-steel rods. Top: 19" X 26" Melamine Resin solid-plastic or 18" X

26" NEMA-approved high-density fiberboard with high-pressure wood-grain plastic laminate surface. Glides: one adjustable and three swivel designed self-leveling, rubber-cushioned –nylon-base. Options: U-brace, steel-base glides

Specifications for the 2500 and 2700 Series: Frame: self-supporting — 1 1/4" 16-gauge, tubular chromed-steel crossbraced and MIG welded to the U-shaped upper legs. Leg Inserts: threaded 16-gauge tubular swaged chromed-steel with dual, high-quality 3/4" X 1/4" bolt attachments. Top: 2700 — 5/8" Melamine Resin 19" X 26" solid-plastic or NEMA-approved high-density 18" X 26" fiberboard with high-pressure woodgrain plastic laminate surface; 2500 — 5/8" Melamine Resin 18" X 24" solid-plastic or NEMA-approved high-density 18" X 24" fiberboard with high-pressure woodgrain plastic laminate surface. Glides: one adjustable and three swivel designed self-leveling, rubber-cushioned nylon-base. Options: U-brace, steel-base glides

Specifications for the 2800 Series: Frame: self-supporting 1 1/4" 16-gauge, tubular chromed-steel crossbraced and MIG welded to the U-shaped upper legs. Leg Inserts: threaded 16-gauge tubular swaged chromed-steel with dual, high-quality 3/4" X 1/4" bolt attachments. Model 2800 Book Box: 21 1/2" X 16" X 4 7/8" one-piece formed 20-gauge steel with embossed bottom. Hinges: one full-length piano hinge, two spring hinges, two rubber cushioning bumpers Top: 2700 — 5/8" Melamine Resin 19" X 26" solid-plastic or NEMA-approved high-density 18" X 26" fiberboard with high-pressure woodgrain plastic laminate surface; 2800 — 5/8" Melamine Resin 18" X 24" solid-plastic or NEMA-approved high-density 18" X 24" fiberboard with high-pressure woodgrain plastic laminate surface. Glides: one adjustable and three swivel designed self-leveling, rubber-cushioned nylon-base. Options: U-brace, steel-base glides

Specifications for the 2900 Series: Frame: self-supporting — 1 1/4" 16-gauge, tubular chromed-steel cross braced and MIG welded to the U-shaped upper legs. Leg Inserts: threaded, 1 1/16" 16-gauge tubular swaged chromed-steel with dual high-quality 3/4" X 1/4" bolt attachments. Book Box: 22" X 16 3/4" X 4 1/2" one piece, formed 20-gauge steel with embossed bottom, formed pencil groove and wire-reinforced rolled edge. Top: 18" X 24" Melamine Resin solid-plastic or NEMA approved high-density fiberboard with high-pressure woodgrain plastic laminate surface • Glides: one adjustable and three swivel designed self-leveling, rubber-cushioned nylon-base. Options: U-brace, steel-base glides

Specifications for the 7800 and 7900 Series: Frame: 1" X 2" 16-gauge rectangular steel crossbraced forming an H-shape. Leg Inserts: threaded 16-gauge rectangular nickel-chromed steel with dual, high-quality 3/4" X 1/4" bolt attachments. Book Box: 7800 — 22" X 16 3/4" X 4 1/2" one-piece formed 20-gauge steel with embossed bottom, formed pencil groove and wire-reinforced rolled edge. 7900 — 21" X 16" X 4 1/2" with formed pencil groove. Top: 7800 — 5/8" Melamine Resin 19" X 26" solid-plastic or NEMA-approved high-density 18" X 26" fiberboard with high-pressure woodgrain plastic laminate surface. 7900 — 18" X 24" Melamine Resin solid-plastic or NEMA-approved high-density fiberboard with high-pressure woodgrain plastic laminate surface. Book box : 21" X 16" X 4 1/2" polypropylene with formed pencil groove. Glides: adjustable nylon-base.

Specifications for the 7950 Series: Frame: 3/4" X 2" 16-gauge rectangular steel crossbraced forming an H-shape. Leg Inserts: threaded 16-gauge rectangular nickel-chromed steel with dual, high-quality 3/4" X 1/4" bolt attachments. Book Boxes: 21" X 16" X 4 1/2" with formed pencil groove. Top: 24" x 48" High-density solid-core particleboard with decorative high-pressure Melamine laminate and phenolic backing sheet. Decorative laminate conforms to all relevant NEMA and ANSI standards. Edges are safety protected by bull-nose vinyl T-mold, locked securely in place utilizing concealed staples. Overall thickness of top is approximately 1 1/4". Glides: adjustable nylon-base.